



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
04	REVISED	10/20/96	[Signature]

	DIM "A"
BEFORE CRIMPING	.695 REF 17.7
AFTER CRIMPING	.620 MAX 15.7

COMPONENT	MATERIAL	FINISH
HOUSING MOUNTING NUT BUSHING LOCKWASHER	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER 00-P-35
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
O-RING	SILICONE RUBBER PER Z2-R-765	N/A

- NOTES:
- DESIGNED FOR USE WITH .085 DIA SEMI-RIGID CABLE
 - CAPTURED CENTER CONTACT
 - PICTORIAL VIEW IS AFTER CRIMPING
 - MIN STRAIGHT CABLE LENGTH .271
 - IT IS SUGGEST TO BEND CABLE PRIOR TO CRIMPING

.XXX = in
XX.X = mm (REF)

CABLE ENTRY DIAMETER	
HOUSING	.068
CONTACT	.021

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON
 FRAC DEC ANGLES
 .XXX .005 .1"

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DESIGNED BY: RG DATE: 9/25/84
 CHECKED BY: RG DATE: 9/25/84
 APPROVED BY: RG DATE: 9/25/84

USE ASSY PROCEDURE

NO. AP: 20-579

M/A-COM
an AMP company

M/A-COM, Inc.
Waltham, MA 02254

TITLE: OSM BULKHEAD FEEDTHRU CABLE JACK - COMPRESSION CRIMP
M39012/83-3207 CAT "F"

SIZE: B	CODE CONT NO: 26805	2004-8207-92	REV: 04
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SCALE: 6:1

SHEET 1 OF 1

Tyco Customer PIN 1051032
 Sheet 1 of 1 Rev 0