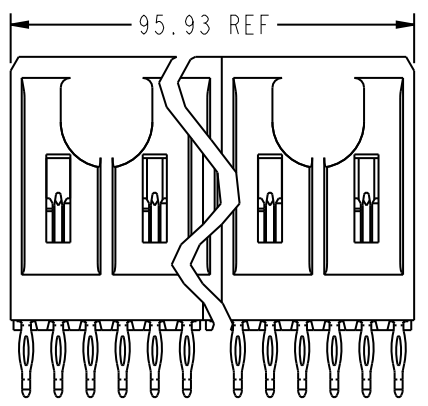
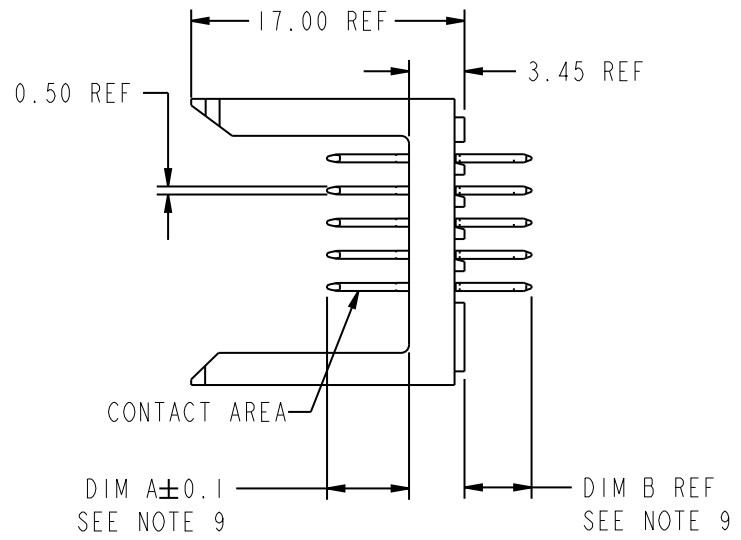
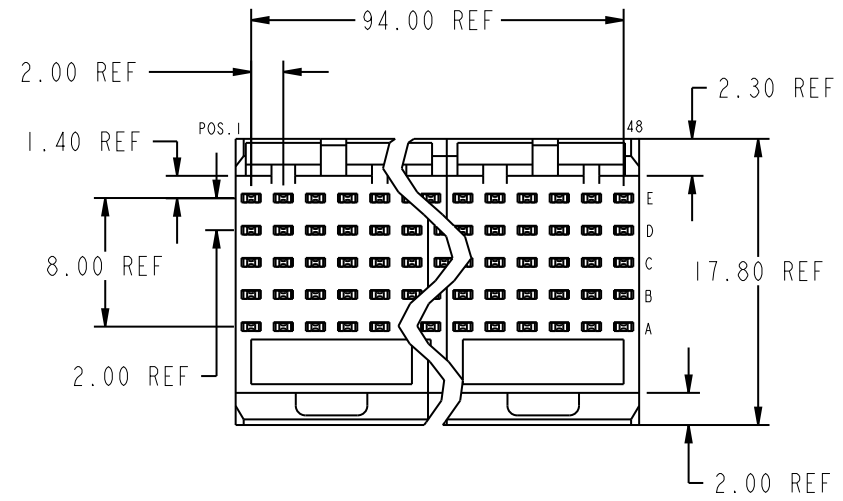


PRODUCT NUMBER  
85855-XYX  
85855-XYXLF



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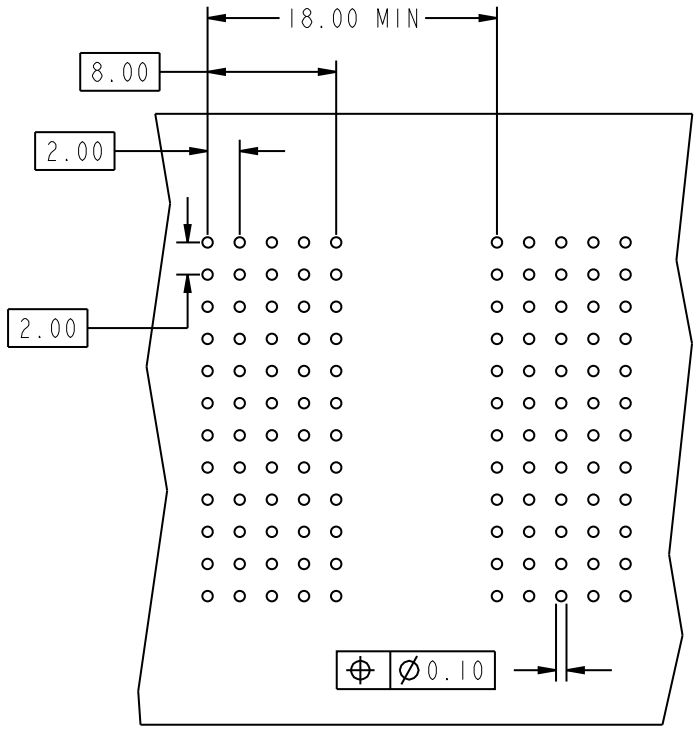
rev	ecn no	dr	date
BV	V06-0305	LP	2006-4-10
BW	V06-0703	LP	2006-7-27
BX	DG07-0487	Cenh	2007-12-5
BY	DG09-0256	TER	2009-8-19
CA	DG11-0039	TER	2011-2-16
-	-	-	-
BU	V05-1030	LP	2005-11-21

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	11/19/99	ANGULAR	0.X	±0.3
Eng	M. STRAWSER	11/19/99	LINEAR	0.XX	±0.13
Chr	M. STRAWSER	11/19/99	0° ±2°	0.XXX	±.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
		title		dwg no	Rev.
		METRAL SIGNAL HEADER		85855	CA
		8 MOD, 5 ROW PRESS-FIT			
		catalog no	-	CUSTOMER	sheet 1 of 24

REV F - 2006-04-17



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REQUIRED PC BOARD LAYOUT  
 COMPONENT SIDE  
 SEE PRINT 58351 FOR  
 ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
29	8.00	14.60
33	7.25	12.90
36	5.75	14.40
38	7.25	14.40
44	5.75	12.10
48	5.00	15.10
49	5.75	15.10
50	6.50	15.10
59	5.00	11.80

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	11/19/99	ANGULAR	0.X	±0.3
Eng	M. STRAWSER	11/19/99	LINEAR	0.XX	±0.13
Chr	M. STRAWSER	11/19/99	0° ±2°	0.XXX	±.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
		title		dwg no	Rev.
		METRAL SIGNAL HEADER		85855	CA
		8 MOD, 5 ROW PRESS-FIT			
		catalog no	-	CUSTOMER	sheet 2 of 24

REV F - 2000-04-17





























A

A

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85855-X53 SEE NOTE 11 LEAD FREE OPTION	E	19	19	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	4	4	2	19	19	2
	D	19	19	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	4	4	2	19	19	2
	C	19	19	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	4	4	2	19	19	2	
	B	19	19	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	4	4	2	19	19	2	
	A	19	19	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	4	4	2	19	19	2	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85855-X54 SEE NOTE 11 LEAD FREE OPTION	E	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	2	2	3	3		
	D	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	
	C	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	
	B	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3
	A	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3

B

B

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85855-X55 SEE NOTE 11 LEAD FREE OPTION	E	5	7	6	7	6	7	6	7	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6		
	D	6	7	6	7	6	7	6	7	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
	C	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
	B	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	

C

C

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85855-X56 SEE NOTE 11 LEAD FREE OPTION	E	3	3	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3		
	D	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	
	C	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	
	B	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3
	A	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3

D

D

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	T.BRUNGARD	11/19/99	ANGULAR	0.X	±0.3
Eng	M.STRAWSER	11/19/99	LINEAR	0.XX	±0.13
Chr	M.STRAWSER	11/19/99	0° ±2°	0.XXX	±.051
Appr	M.STRAWSER	02/29/00	Product family	METRAL	Spec ref *
			METRAL SIGNAL HEADER		dwg no
			8 MOD, 5 ROW PRESS-FIT		85855
			catalog no		CUSTOMER
					Rev. CA
					sheet 16 of 24



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1

2

3

4

A

A

B

B

C

C

D

D

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85855-X81 SEE NOTE 11 LEAD FREE OPTION	E	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	3	3	3	3		
	D	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	3	3	3	3	
	C	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3	3
	B	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	3	3	3	3
	A	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85855-X82 SEE NOTE 11 LEAD FREE OPTION	E	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7		
	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	
	C	29	29	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	29	29	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	
	B	29	29	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	29	29	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7
	A	29	29	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	29	29	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48			
85855-X83 SEE NOTE 11 LEAD FREE OPTION	E	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7			
	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	
	C	8	8	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	
	B	8	8	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7
	A	8	8	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7



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www.fciconnect.com		surface 3.200 ISO 1302	tolerance std ISO 406 ISO 1101	projection mm
TOLERANCES UNLESS OTHERWISE SPECIFIED		ANGULAR	LINEAR	size A4
Dr	T. BRUNGARD	11/19/99	0.X	±0.3
Eng	M. STRAWSER	11/19/99	0.XX	±0.13
Chr	M. STRAWSER	11/19/99	0.XXX	±0.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL
FCI METRAL SIGNAL HEADER		8 MOD, 5 ROW PRESS-FIT		Spec ref *
catalog no		-		Customer
dwg no		85855		Rev. CA
sheet 23 of 24		CUSTOMER		

2

PRODUCT NUMBER

85855-XYX

85855-XYXLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:  
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:  
85855-XYX IS SnPb  
85855-XYXLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE  
LEVEL SHOWN IN TABLE BELOW.
5. PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN  
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.  
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"  
WILL BE ADDED TO THE END OF THE PART NUMBER.  
EXAMPLE: XXXXX-XXXP
7. PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
8. -A PLATING HAS Au FLASH IN PRESS-FIT AREA (LEAD FREE).
9. AFTER INSERTION INTO CIRCUIT BOARD WITH  
QUALIFIED TOOL.
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE  
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS  
AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING  
(DRAWING NO.)-NI--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE  
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR  
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-NI---  
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT  
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMIM 140°C FOR  
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

PLATING IN CONTACT AREA

NOTES

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-	-	-
-Ayy	TELCORDIA CO (SEE NOTE 8)	-
-NIyy	TELCORDIA CO (NXT)	-
-N5yy	TELCORDIA UE (NXT)	-
-Iyy	TELCORDIA CO	-
-2yy	TELECOM CLASS	-
-3yy	IEC CLASS I	-
-5yy	TELCORDIA UE	-
-AYXLF	TELCORDIA CO	SEE NOTE 10
-NIYXLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YXLF	TELCORDIA UE (NXT)	SEE NOTE 10
-IYXLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YXLF	TELECOM CLASS	SEE NOTE 10
-5YXLF	TELCORDIA UE	SEE NOTE 10

11. FOR LEAD FREE PART NUMBERS ADD AN "LF" SUFFIX..  
EXAMPLE: 85855-X01LF

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	T.BRUNGARD	11/19/99	ANGULAR	0.X	±0.3
Eng	M.STRAWSER	11/19/99	LINEAR	0.XX	±0.13
Chr	M.STRAWSER	11/19/99	0° ±2°	0.XXX	±.051
Appr	M.STRAWSER	02/29/00	Product family	METRAL	Spec ref *
			METRAL SIGNAL HEADER		dwg no
			8 MOD, 5 ROW PRESS-FIT		85855
			catalog no		Rev. CA
			CUSTOMER		sheet 24 of 24