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	ECO#	ZONE	REV		[KEVISION DESCRIPTI	HISTORY ON			DRAWN	APPROVE	D
			С				N RRENT STAN			S 09/17/09	AG	
	1392	ALL	D			T SPECIFI	CATIONS			C 11/26/14	ID 12/04,	/14
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COLD(ROTOR) TERMI	NAL		031 [0.8]		.031 [0.8]			2X .039 [1]	TERMINAI	-
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DR E. CH T. ACE FINISH QU 32 G. MA F. CTION EN T. CUS	AWN CONTR ECKED BYRNE ALITY A SATTE NUFACT KHALIF GINEER DOLAN STOMEF	RERAS SSURAN RFIELD TURING EH ING I R PART N		11/26/2013 12/10/2014 12/12/2014 12/1/2014 12/4/2014		CAGE COI	DRAW	es ronics ING I	THE TF 225 SALIS FOR	VOLTROI RIMMER CAPACI 50 NORTHWO BURY, MARY	NICS tor Compan od Drive Land 2180 SERII	
	·				SCALE .	10/30	DWG NO.	J				-
	<u>.NVENT(</u> 2	<u>JR 2013</u>	GENEF	RATED DWG		PER VIEW		V-7	/531 1	S	HEET 1 OF	- 2



	RAGE PRECAUTIONS:						
i DO NOT	USE FLOW SOLDERING.						
iii WHEN L	WHEN USING SOLDERING IRON, THE SOLDERING IRON SHOULD NOT COME						
]	N CONTACT WITH THE HOUSING OF THE C	APACITOR.					
iv PLEASE	7 PLEASE REFER TO SOLDER RECOMMENDATIONS CHART.						
v NO-CLE	- NO-CLEAN METHOD IS PREFERED OVER SOLVENT WASHING. EXPERIMENT WITH SAMPLES BEFORE WASHING BY SOLVENTS.						
v DO NOT	APPLY LOCKING SPRAY OR PAINT TO TRINELECTRIC SPECIFICATIONS MAY BE AFFECT	IMER. ED ADVERSELY.					
vi PRODUC	T CONTAINS LUBRICATION OIL. LUBRICAT	ION LEAKS WILL NOT AFFECT					
vii - LISE OE	PRODUCT SOLDERABILITY.						
viii DO NOT	APPLY AXIAL LOAD DURING TUNING IN EX	CESS OF $0.3[lbf]/(1.5[N])$.					
ix KEEP PA	RTS OUT OF DIRECT SUNLIGHT EXPOSURE	. STORE PARTS IN DUST-FREE ENVIRONMENT.					
	SOLDERING RECOIVIIVIEN	DATIONS					
	STANDARD LEAD-FREE SOLDERII	IG PROFILE					
STAGE	SAC305 SOLDER	EUTECTIC SOLDER					
PRE-HEATING	TEMPERATURE: 150[°C] - 180[°C]	TEMPERATURE: 120[°C] - 150[°C]					
	TIME: 60 - 120 SECONDS	TIME: 60 - 120 SECONDS					
HEATING	TEMPERATURE: 220[ºC] MIN.	TEMPERATURE: 183[ºC] MIN.					
	TIME: 30 - 60 SECONDS						
PEAK HEAT							
	2 TIMES MAX	2 TIMES MAX					
REFLOW CYCLES							
REFLOW CYCLES	SOLDERING IRON						
	SOLDERING IRON TEMPERATURE 400[ºC] MAX						

