APPLICA	BLE STAN	DARD										
	OPERATING TEMPERATURE RANGE VOLTAGE CURRENT		-40 °C TO 85 °C 50 V AC / DC		TEM	STORAGE TEMPERATURE RANGE OPERATING OR STORAGE HUMDITY RANGE APPLICABLE CABLE			-10 °C TO 50 °C (PACKED COND			
RATING					HUMIC			REL	LATIVE HUMIDITY 90% Max (NOT DEWED		
			0.5 A (note 1)					APPL	t	t=0.3±0.05mm, GOLD PLA		
			5	SPEC	IFIC/	ATIO	NS					
ΓI	ГЕМ		TEST M	ETHOD				RE	QUIR	REMENTS	QT	AT
	RUCTION										1	1
GENERAL EXAMINATION				URING IN	STRUM	ENT.	ACCO	RDING TC) DRA	WING.	×	×
			IED VISUALLY.								×	×
						50 mΩ MAX.						
CONTACT RESISTANCE						INCLUDING FPC,FFC BULK RESISTANCE				×	×	
INSULATION RESISTANCE		100 V DC.					(L=8mm) 500 MΩ MIN.				×	
VOLTAGE PROOF		150 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			×	×			
MECHAN	NICAL CHA	RACTE	RISTICS				1					ı
MECHANICAL OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.				 CONTACT RESISTANCE: 50 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				×	_	
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.				 NO ELECTRICAL DISCONTINUITY OF 1 μs. CONTACT RESISTANCE: 50 mΩ MAX. 				×	-	
SHOCK		981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.				 ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				×	-	
FPC RETENTION FORCE		MEASURED BY APPLICABLE FPC. (CONNECTOR,FPC AT INITIAL CONDITION. THICKNESS OF FPC SHALL BE t=0.30mm)				DIRECTION OF INSERTION: 0.4×n N MIN (n : NUMBER OF CONTACTS)			×	-		
ENVIRO	NMENTAL)						
RAPID CHA		TEMPER					-			ANCE: 50 mΩ MAX.	×	—
TEMPERATURE		UNDER 5 CYCLES.				 ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS 						
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.				OF	PARTS.			×	-	
DAMP HEAT	,	EXPOSE			<u>, , , , , , , , , , , , , , , , , , , </u>	0 11.	① CO	NTACT RE	ESIST	ANCE: 50 mΩ MAX.	×	_
		RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.				 ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 						
DRY HEAT		EXPOSED AT 85±2 °C, 96 h.				U	-		ANCE: 50 m Ω MAX.	×	-	
COLD		EXPOSED AT -40±3°C, 96 h.				 2 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 1 CONTACT RESISTANCE: 50 mΩ MAX. 2 NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF 				×	-	
CORROSION SALT MIST		EXPOSED AT 35±2 °C 5% SALT WATER SPLAY								×	_	
		FOR 96 h. EXPOSED AT 40±2 ℃ , RELATIVE HUMIDITY 80±5% , 25±5 ppm FOR 96 h.								×	-	
HYDROGEN	N SULPHIDE	EXPOSE	25±5 ppm FOR D AT 40±2 ℃ , RE 10 TO 15 ppm FO	ELATIVE H	HUMIDI	TY		NNECTOF	κ.		×	-
COUN						DESIG				CHECKED	DA	TE
0		-										
REMARK	1							APPROV	ED	HS. SAKAMOTO	16.0	9. 23
								CHECKE	Ð	HS. SAKAMOTO	16.0	9. 23
						DESIGNED			RT. IKEDA	16.09.2		
Unless otherwise specified, refer t			r to IEC 60512.			DRAWN		N	KY. KIKUCHI	16.09.12		
Note QT:Qualification Test AT:Assurance Test							RAWING NO.			ELC-347311-98-(
HRS			CATION SH ECTRIC CO.			PART		F F		-**S-0.5SH(1)(9		1/0
FORM HDOO11				., LID.		CODE	INO.		U	L528	Δ	1/2

ITEM TEST METHOD		REQUIREMENTS	QT	A٦
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (TO BE 2 TIMES MAX.) PEAK TMP. 250 °C MAX REFLOW TMP.OVER 230 °C WITHIN 30 sec. PRE-HEATING. 150 TO 200°C 90 TO 120 sec. 2)SOLDERING IRONS : 350 ± 10 °C,	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	-
SOLDERABILITY	FOR 5±1 sec . SOLDERED AT SOLDER TEMPERATURE, 235±5 °C FOR IMMERSION DURATION,2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	-
	SAME VALUE OF CURRENT ARE APPLID TO ALL COI	NTACTS AT THE SAME TIME IN ONCE,		<u> </u>

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Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC-347311-98-01		
HRS	SPECIFICATION SHEET	PART NO.	NO. FH12-**S-0.5SH(1)(98)			
	HIROSE ELECTRIC CO., LTD.	CODE NO		CL528		2/2